



FLARE GAS & STRANDED GAS BITCOIN MINING OPERATOR GUIDE

The Complete Operational & Economic Framework for Monetizing Waste Gas

CONVERT

Waste gas into digital
currency

COMPLY

Reduce emissions &
regulatory risk

CAPTURE

Value from stranded assets

Field Edition Q1-2026 | Bitcoin Mining World



BITCOIN
MINING WORLD
ALL THINGS BITCOIN AND MINING

IMPORTANT DISCLAIMER

This guide is educational and informational only. It does not constitute financial, legal, tax, engineering, or environmental compliance advice. Regulations governing flare gas, stranded gas, emissions, and cryptocurrency vary significantly by jurisdiction. Always engage qualified legal counsel, licensed engineers, environmental consultants, and financial advisors before making any operational or investment decisions.

Introduction: The Value Hidden in Plain Flame

Every day, operators across oil fields, gas processing facilities, landfills, and industrial sites burn or vent billions of cubic feet of gas that has no economically viable path to market. That gas represents stranded energy — real BTUs with real generating potential — that current infrastructure cannot capture.

Bitcoin mining changes that equation. A modular Bitcoin mining system can be deployed in days at a wellhead, pipeline tie-in, or biogas capture point. It converts otherwise wasted gas into electrical power on-site and uses that power to mine Bitcoin — generating revenue from an asset that previously generated only emissions and regulatory liability.

This guide walks operators through every dimension of that opportunity: the technical setup, the economics, the regulatory environment, the operational playbook, and the risk framework. Whether you are running a single well with 200 Mcf/day of flare gas or managing a multi-site gas gathering system with significant stranded volumes, this guide provides the framework to evaluate whether Bitcoin mining is the right monetization path for your asset.

OPERATOR NOTE

Flare gas Bitcoin mining is not a silver bullet. It is an engineering and economics problem that rewards operators who understand both the upstream energy business AND the Bitcoin mining business. This guide builds that dual competency.

01

Understanding Your Gas Resource

Composition, volume, quality, and what it means for power generation

1.1 Types of Stranded & Flare Gas

Not all stranded gas is the same. The monetization potential, treatment requirements, and power generation efficiency vary significantly by source. Understanding your gas type is the first step in sizing any Bitcoin mining opportunity.

Gas Source	Typical BTU Content	Primary Challenge	Mining Suitability
Associated Gas (oil wells)	1,000–1,400 BTU/scf	Variable pressure, liquids content	Excellent — most common use case
Dry Natural Gas (stranded pipeline)	950–1,050 BTU/scf	No takeaway infrastructure	Excellent — clean, consistent
Coalbed Methane (CBM)	900–1,050 BTU/scf	Low pressure, intermittent flow	Good — requires compression
Landfill Gas (LFG)	400–600 BTU/scf	Variable composition, CO2 & siloxanes	Moderate — requires scrubbing
Digester Gas (biogas)	550–700 BTU/scf	Moisture, H2S, siloxanes	Moderate — pretreatment required
Tight / Marginal Well Gas	950–1,250 BTU/scf	Sub-economic volumes (<100 Mcf/d)	Good — ideal modular case
Wellhead Flare (unprocessed)	Variable — 600–1,400 BTU/scf	Liquids, H2S, CO2 contamination	Requires field conditioning

1.2 Gas Volume Requirements — Sizing the Opportunity

The fundamental conversion chain is: gas volume (Mcf/day) → power generation (kW) → hash rate (TH/s) → Bitcoin revenue. Every upstream constraint flows downstream into economic output.

Gas Volume (Mcf/day)	Approx. Power Output	Approx. Hash Rate	Est. Monthly BTC (at 60K BTC)
50 Mcf/day	~175 kW net	~5–6 PH/s	~0.08–0.12 BTC/month
100 Mcf/day	~350 kW net	~10–12 PH/s	~0.16–0.22 BTC/month
250 Mcf/day	~875 kW net	~25–30 PH/s	~0.40–0.55 BTC/month
500 Mcf/day	~1,750 kW net	~50–60 PH/s	~0.80–1.10 BTC/month
1,000 Mcf/day	~3,500 kW net	~100–120 PH/s	~1.60–2.20 BTC/month

Gas Volume (Mcf/day)	Approx. Power Output	Approx. Hash Rate	Est. Monthly BTC (at 60K BTC)
5,000 Mcf/day	~17,500 kW net	~500–600 PH/s	~8.0–11.0 BTC/month

MODELING NOTE
 Assumptions: Generator thermal efficiency 35–38%, parasitic load 8–12%, current-gen ASIC fleet at ~21 J/TH, network difficulty varies. These are estimates only. Commission a site-specific energy model before making capital commitments.

1.3 Gas Quality Analysis — What to Measure Before You Mine

Before any equipment is specified, you need a complete gas composition analysis. Sending contaminated gas through a generator will destroy the engine. Gas quality testing is a non-negotiable first step.

Parameter	Acceptable Range (Generator)	Test Method	Action if Out of Range
Methane (CH4) content	> 70% for most engines	GC analysis	Blend or upgrade to higher-quality source
Hydrogen Sulfide (H2S)	< 100–400 ppm (engine-dependent)	H2S analyzer	Iron sponge scrubber or amine treatment
Carbon Dioxide (CO2)	< 30% (reduces BTU and power output)	GC analysis	Membrane or amine CO2 removal
Siloxanes	< 0.1 mg/m3 (biogas sources)	Lab analysis	Activated carbon or chilled methanol scrubbing
Water Vapor / Moisture	< 7 lb/MMscf at operating pressure	Dewpoint meter	Glycol dehydration or refrigeration
Heavier Hydrocarbons (C3+)	Within dew point spec for engine	Hydrocarbon dew point analysis	Slug catcher or Joule-Thomson unit
Heating Value (BTU/scf)	> 600 BTU/scf for operation	Calorimeter	Blend or refuse site for mining

02

Power Generation Systems

Choosing and operating the right generator technology for your site

2.1 Generator Technology Comparison

The choice of prime mover — the engine or turbine that converts gas to electricity — is one of the most consequential decisions in a flare gas mining deployment. Each technology has different efficiency profiles, capital costs, maintenance requirements, and gas quality tolerances.

Technology	Power Range	Electrical Efficiency	Gas Quality Tolerance	Maintenance Interval	Best Fit
Reciprocating Gas Engine (lean-burn)	100 kW – 10 MW	30–42%	Moderate — needs clean gas	500–2,000 hrs	Associated gas, pipeline quality
Reciprocating Engine (rich-burn)	50 kW – 2 MW	28–35%	High — tolerates more contaminants	250–1,000 hrs	Landfill gas, digester gas
Gas Turbine (simple cycle)	1 MW – 50 MW+	25–35%	Requires clean gas	8,000+ hrs	Large volume, clean gas sites
Micro-turbine (Capstone, etc.)	30 kW – 1 MW	23–30%	High tolerance, handles H2S	8,000 hrs	Smaller sites, difficult gas
Organic Rankine Cycle (ORC)	10 kW – 3 MW	10–18% (waste heat)	N/A — uses hot exhaust	Long intervals	Waste heat recovery addition
Fuel Cell (SOFC)	100 kW – 2 MW	45–60%	Requires very clean gas	Planned service	High-efficiency, low-emission sites

2.2 Containerized vs. Permanent Installation

The deployment model — containerized/skid-mounted vs. permanent installation — affects capital cost, permitting timeline, mobility, and resale value. Most flare gas mining operations start with containerized systems for flexibility.

Containerized / Skid-Mounted	Permanent / Fixed Installation
<ul style="list-style-type: none"> Faster deployment — 2–8 weeks vs. 6–18 months for permanent Relocatable if well declines or gas volume shifts Lower initial capital — lease or purchase options May qualify as temporary equipment for permitting 	<ul style="list-style-type: none"> Lower long-term operating cost once amortized Better grid connection options for power export Higher efficiency systems viable (larger turbines) Better suited for high-certainty, long-life gas volumes

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|--|---|
| <ul style="list-style-type: none">• Easier to finance — asset-backed lending possible• Standard ISO container form factor enables efficient logistics | <ul style="list-style-type: none">• More robust weather and security protection• Better financing terms for utility-grade assets |
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2.3 Electrical System Design for Mining

The electrical system between the generator and the ASIC miners is where many flare gas mining deployments lose efficiency — or fail entirely. Proper design is critical.

- **Mining ASICs require stable voltage (typically 200–240V AC). Generator AVR must be properly tuned.**Voltage regulation:
- **ASIC power supplies are typically 0.95–0.99 PF, but correction panels may be needed for generator stability.**Power factor correction:
- **Install variable load banks to maintain generator at 70–90% rated load when mining load fluctuates.**Load banks:
- **Automatic transfer switch (ATS) protects miners during generator restarts or transitions.**Transfer switch:
- **Sub-meter every circuit. You need real-time visibility into actual power consumption per ASIC rack.**Electrical metering:
- **Gas generators produce variable frequency during startups. SPDs protect expensive ASIC hardware.**Surge protection:
- **Size the distribution transformer at 110–120% of mining load to allow thermal headroom.**Transformer sizing:

03

Bitcoin Mining Hardware Selection

Choosing the right ASIC fleet for off-grid, variable-power environments

3.1 Hardware Selection Criteria for Gas Sites

Selecting mining hardware for a flare gas site is different from selecting hardware for a grid-connected data center. The off-grid environment, variable power availability, remote locations, and ambient temperature conditions create a different optimization problem.

Selection Criterion	Grid Facility Priority	Gas/Flare Site Priority	Why It Differs
Efficiency (J/TH)	Critical — power is the cost	Important but secondary	Gas cost is near-zero; uptime matters more
Power supply voltage range	Standard 200–240V	Wide range tolerance preferred	Generator voltage stability is imperfect
Operating temperature range	Controlled environment	Wide range — critical	Containers run hot; ambient varies
Failure rate / MTBF	Important	Critical	Remote repairs are expensive and slow
Firmware flexibility	Moderate	High — curtailment critical	Need to quickly dial down on gas disruptions
Parts availability	Good	Must stock on-site	No Amazon Prime at a wellhead
New vs. used hardware	Often new	Used acceptable — reduces capex	Lower capex improves IRR at zero fuel cost

3.2 Current-Generation ASIC Reference

ASIC Model	Hash Rate	Power Draw	Efficiency	Voltage Range	Suitability
Bitmain Antminer S21 Pro	234 TH/s	3,510 W	15 J/TH	200–240V	Excellent — top efficiency
Bitmain Antminer S21	200 TH/s	3,500 W	17.5 J/TH	200–240V	Excellent — widely available
MicroBT WhatsMiner M60S	186 TH/s	3,441 W	18.5 J/TH	190–264V	Excellent — wide voltage range
MicroBT WhatsMiner M66S	298 TH/s	5,364 W	18 J/TH	200–277V	Good — large power draw per unit
Bitmain Antminer S19j Pro+ (used)	122 TH/s	3,355 W	27.5 J/TH	200–240V	Good — lower capex option

ASIC Model	Hash Rate	Power Draw	Efficiency	Voltage Range	Suitability
Bitmain Antminer S19 XP (used)	141 TH/s	3,010 W	21.3 J/TH	200–240V	Good — balance of cost and efficiency

CAPEX vs. EFFICIENCY TRADEOFF

At a flare gas site where fuel cost is near-zero, the efficiency metric (J/TH) is less critical than at a grid-connected facility. A used S19j Pro at 27.5 J/TH with lower capex may outperform an S21 on total IRR if the capital savings are significant. Model both scenarios before committing.

3.3 Cooling Strategy for Remote Deployments

Heat is the enemy of ASIC reliability. Remote, containerized deployments face unique thermal challenges that fixed data centers do not.

<p>Air Cooling (Standard)</p> <ul style="list-style-type: none"> • Lower upfront cost — standard fan configuration • Works well when ambient temps < 95°F (35°C) • Requires filtered air intake — dust and insects degrade miners • Container inlet/outlet must be properly ducted • May need supplemental cooling in summer months • PUE typically 1.15–1.35 in container deployments 	<p>Immersion Cooling</p> <ul style="list-style-type: none"> • Extends hardware life significantly (less dust, vibration) • Better for high-ambient-temperature sites • Higher upfront cost — dielectric fluid + tanks • Excellent for remote sites where maintenance is infrequent • PUE approaches 1.03–1.06 • Enables overclocking for more hash rate per unit
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04

Economic Framework & Financial Modeling

How to underwrite a flare gas mining project from first principles

4.1 The Zero-Fuel-Cost Advantage

The transformative economic insight of flare gas mining is that the fuel — which would otherwise be destroyed — is free. This fundamentally changes the profitability calculus compared to grid-connected mining. Where a grid miner must achieve \$0.04–\$0.06/kWh power cost to be competitive, a flare gas miner operates at near-zero marginal fuel cost.

Cost Component	Grid-Connected Miner	Flare Gas Miner	Advantage
Fuel / Power Cost	\$0.04–\$0.07/kWh	\$0.00–\$0.01/kWh (gas only)	Flare gas wins by 4–7x
Generator O&M	N/A — grid connected	\$0.008–\$0.025/kWh generated	Grid wins (no gen cost)
Total Power Cost Equiv.	\$0.040–\$0.070/kWh	\$0.008–\$0.035/kWh all-in	Flare gas wins net
ASIC Capital Cost	Same	Same (can use used hardware)	Slight flare gas advantage
Site Lease / Infrastructure	Lower — grid available	Higher — remote deployment	Grid wins
Permitting Complexity	Lower	Higher — emissions required	Grid wins
Net Economic Position	Competitive at low-cost power	Competitive across all power markets	Flare gas wins overall

4.2 Project Capital Expenditure Breakdown

Understanding the full capital stack for a flare gas mining deployment is essential for accurate IRR modeling. Operators frequently underestimate the balance-of-plant costs relative to the headline generator and ASIC costs.

CapEx Category	1 MW Deployment	5 MW Deployment	Notes
Gas generator / prime mover	\$350K–\$700K	\$1.5M–\$3.0M	Varies by technology, new vs. used
Gas conditioning / treatment	\$50K–\$200K	\$200K–\$600K	Depends on gas quality

CapEx Category	1 MW Deployment	5 MW Deployment	Notes
ASIC miners	\$250K–\$500K	\$1.25M–\$2.5M	~\$250–\$500/kW at current prices
Containerized enclosures / racks	\$80K–\$150K	\$300K–\$600K	ISO containers, power distribution
Electrical system (switchgear, dist.)	\$60K–\$120K	\$200K–\$450K	Transformers, switchgear, monitoring
Civil works / site prep	\$30K–\$100K	\$100K–\$400K	Grading, pads, fencing, access road
Permitting and engineering	\$25K–\$75K	\$75K–\$200K	Environmental, electrical, mechanical
Communications & monitoring	\$15K–\$40K	\$40K–\$100K	SCADA, remote management, security
Contingency (15%)	\$120K–\$275K	\$525K–\$1.2M	Always include 15% minimum
TOTAL ESTIMATE	\$980K–\$2.16M	\$4.2M–\$9.1M	Highly site-specific — get quotes

4.3 Revenue Modeling — Building Your Bitcoin Production Model

Bitcoin revenue from a flare gas mining operation depends on four variables that interact in non-linear ways: hash rate, network difficulty, block reward, and Bitcoin price. All four change continuously. Your financial model must account for this.

- **Determined by your generator capacity, conversion efficiency, and ASIC fleet selection.** Hash Rate:
- **Adjusts every ~2 weeks. Historically grows 60–80% annually — model 30–50% for conservative underwriting.** Network Difficulty:
- **Currently 3.125 BTC per block post-April 2024 halving. Next halving ~2028 reduces to 1.5625 BTC. This is the single most predictable variable in mining.** Block Reward:
- **The most volatile variable. Model three scenarios: base (\$60K), bull (\$120K+), bear (\$30K). Never present a single-price DCF.** Bitcoin Price:

Scenario	BTC Price	Difficulty Growth / Year	1 MW Project Monthly BTC	Monthly Revenue Est.
Conservative Bear	\$30,000	50% annually	~0.50–0.70 BTC	\$15,000–\$21,000
Base Case	\$60,000	35% annually	~0.65–0.90 BTC	\$39,000–\$54,000
Moderate Bull	\$90,000	25% annually	~0.75–1.05 BTC	\$67,500–\$94,500
Bull Case	\$150,000	20% annually	~0.80–1.10 BTC	\$120,000–\$165,000

4.4 Operating Expenditure Model

OpEx Category	Annual Cost (1 MW)	Notes
Generator maintenance (scheduled)	\$40K–\$100K/yr	Oil changes, spark plugs, filters — every 500–2,000 hrs
Generator major overhaul (amortized)	\$60K–\$150K/yr	Top-end rebuild every 15K–25K hours
ASIC repair and replacement	\$15K–\$40K/yr	Typical 2–5% annual failure rate
Site labor / operator visits	\$20K–\$60K/yr	Remote monitoring reduces but doesn't eliminate
Gas conditioning consumables	\$5K–\$25K/yr	Iron sponge media, glycol, filter elements
Communications / monitoring	\$3K–\$12K/yr	Satellite or cellular data
Insurance (equipment and liability)	\$15K–\$40K/yr	Critical — remote locations carry higher risk
Mining pool fees	\$8K–\$20K/yr	Typically 1–2% of gross revenue
Accounting / tax / compliance	\$10K–\$30K/yr	Crypto-specific accounting is not cheap
Total Annual OpEx (1 MW)	\$176K–\$477K/yr	Median estimate ~\$280K/yr

4.5 Simple Payback and IRR Framework

At a 1 MW deployment scale, base-case economics at \$60,000 BTC typically yield payback periods of 12–28 months and unleveraged IRR of 40–120%, depending heavily on capex efficiency and Bitcoin price trajectory. These returns compress rapidly if BTC price falls or difficulty grows faster than modeled.

CRITICAL MODELING WARNING

The most common financial modeling mistake in flare gas mining: treating Bitcoin price as a constant. The projects that fail are underwritten at one BTC price point without downside modeling. Always calculate what your breakeven BTC price is, and make sure your operating cash flows are positive at BTC prices 40–50% below your base case.

05

Regulatory & Environmental Framework

Navigating emissions permits, flaring regulations, and compliance obligations

5.1 Why Flare Gas Mining Helps — The Emissions Argument

Methane (CH₄) has a global warming potential (GWP) approximately 84 times that of CO₂ over a 20-year period. When gas is flared, it is converted to CO₂, which is significantly less damaging. When gas is vented unburned, it is catastrophically worse. Bitcoin mining eliminates both outcomes by converting the gas to useful work.

Gas Disposition	GHG Outcome	Regulatory Risk	Economic Outcome
Vented (unburned methane)	Highest GWP — pure methane to atmosphere	Maximum — EPA, state penalties	Zero revenue, pure cost
Flared (burned, no capture)	Lower GWP — CO ₂ only, incomplete combustion	Moderate — flaring restrictions tightening	Zero revenue, compliance cost
Converted to electricity (mining)	Lowest GWP — CO ₂ + useful energy conversion	Lowest — productive use recognized	Bitcoin revenue generated
Pipeline sale	Lowest GWP — eventual combustion	Lowest — fully compliant	Gas revenue — requires infrastructure

5.2 Permit Categories to Evaluate

Regulatory requirements vary significantly by state, county, and applicable federal programs. The following categories apply in most US jurisdictions — always engage local environmental counsel for site-specific determinations.

- **Converting a flare to a generator-based system typically requires an air permit (Title V or minor source) covering NO_x, CO, VOCs, and particulate matter from the generator exhaust.**Air Quality Permits:
- **Most states have explicit rules on flaring approval. Shifting from a flare to productive use (mining) generally requires regulatory notification or permit modification.**Flaring/Venting Regulations:
- **Stationary generators above certain power thresholds require registration with state environmental agencies.**Generator Registration:
- **Sites with fuel storage may require SPCC plan amendments and stormwater permit coverage.**SPCC/Stormwater:
- **Generator installations require state or local electrical permits and inspection.**Electrical Permits:
- **EPA Quad O/Oa and the Inflation Reduction Act methane fee provisions apply to certain operators. Mining can reduce or eliminate fee exposure.**Federal Methane Regulations:
- **Federal and tribal land operations face additional requirements through BLM and BIA.**Tribal and BLM Lands:

5.3 State-by-State Regulatory Posture (Selected States)

State	Flaring Regulation	Mining Regulatory Climate	Key Agency
North Dakota	Zero routine flaring target — mining strongly encouraged	Favorable — state has actively promoted flare mining	NDIC, ND DEQ
Texas	Flexible — RRC issues flaring permits; mining reduces pressure	Favorable — large operator presence	Texas RRC, TCEQ
Wyoming	Stricter post-2021 BLM rules — productive use preferred	Favorable — mining included in gas capture definitions	WOGCC, WDEQ
Colorado	Strict — COGCC has aggressive flaring reduction rules	Neutral — mining counts as capture but permitting complex	COGCC, CDPHE
New Mexico	Very strict — near-zero flaring requirements	Favorable for compliance — mining credited as capture	NMOCD, NMED
West Virginia	More permissive historically — evolving	Neutral	WVDEP
Montana	Moderate — flaring permits required	Favorable — few restrictions on mining	MBOGC

REGULATORY CURRENCY WARNING

Regulatory frameworks in this space are changing rapidly. Several states have enacted or are considering explicit rules covering 'beneficial use' of flare gas — which explicitly includes Bitcoin mining. This guide reflects conditions as of 2025. Engage local environmental counsel before finalizing any site plan.

06

Operational Playbook

Day-to-day operations, monitoring, maintenance, and incident response

6.1 Site Setup Sequence — The First 90 Days

1. Days 1–14: Gas assessment and site survey. Collect 30-day gas volume data, commission gas composition analysis, assess site access, power requirements, and connectivity.
2. Days 15–30: Engineering design. Specify gas conditioning system, generator, electrical system, and ASIC configuration. Engage environmental consultant for permit assessment.
3. Days 31–45: Procurement. Order long-lead items (generators have 8–16 week lead times from major suppliers). Source ASIC hardware.
4. Days 46–60: Permitting. File air quality permit applications, generator registration, and any required notifications. Parallel-path construction where allowed.
5. Days 61–75: Civil and electrical installation. Site prep, pad construction, container placement, gas conditioning installation, electrical system commissioning.
6. Days 76–85: Generator commissioning. Load bank testing, voltage and frequency verification, gas supply validation.
7. Days 86–90: ASIC deployment and mining pool connection. Rack installation, firmware configuration, pool connection, initial hash rate verification.

6.2 Daily Operational Monitoring Checklist

Monitoring Category	Key Metrics	Acceptable Range	Action if Out of Range
Gas Supply	Inlet pressure, flow rate (Mcf/hr)	Within ±15% of design	Investigate wellhead, adjust load
Gas Quality	H2S (continuous), BTU meter	Within permit limits	Activate treatment, curtail if needed
Generator Performance	Output kW, frequency (Hz), voltage (V)	±2% of rated	Generator service, load adjustment
ASIC Hash Rate	Aggregate TH/s vs. expected	> 90% of rated	Identify offline units, reboot/replace
ASIC Temperatures	Chip temp per unit	< 85°C normal; < 95°C max	Check fans, airflow, ambient temp
Power Consumption	Total kW draw, per-rack metering	Within 5% of expected	Investigate unexpected loads
Pool Connectivity	Shares accepted/rejected, uptime	> 99% accepted rate	Check network, pool health
Site Security	Camera logs, access control	No anomalies	Alert, investigate, document

6.3 Planned Maintenance Schedule

Maintenance Task	Frequency	Duration	Specialty Required
Generator oil and filter change	Every 250–500 hours (engine-dependent)	4–8 hours	Engine mechanic
Spark plug inspection and replacement	Every 1,000–2,000 hours	4–6 hours	Engine mechanic
Air filter service	Monthly or per manufacturer	1–2 hours	Operator
Gas conditioning media replacement	Every 3–6 months (site-dependent)	2–4 hours	Operator with safety training
Generator coolant system service	Every 2,000 hours	4–8 hours	Engine mechanic
ASIC hashboard inspection	Quarterly	4–8 hours per container	Mining technician
Electrical system thermoscan	Semi-annually	2–4 hours	Licensed electrician
Generator major overhaul (top-end)	Every 15,000–25,000 hours	1–3 weeks	Factory-certified mechanic
Environmental compliance inspection	Annually (minimum)	1 day	Environmental consultant

6.4 Emergency Response Procedures

SAFETY CRITICAL

Gas system emergencies can be life-threatening. All personnel working at flare gas mining sites must complete H₂S safety training, obtain a current H₂S monitor, and understand emergency shutdown procedures before beginning any site work. These are non-negotiable minimum safety requirements.

- **STOP. Evacuate upwind. Do not operate any electrical switches. Call emergency services. Notify gas operator. Do not re-enter until cleared by safety personnel.** Gas leak detected:
- **Use manual ESD (Emergency Shutdown Device) — never attempt to diagnose a running problem. Investigate only after unit is fully de-energized and cooled.** Generator shutdown (emergency):
- **Indicates likely power quality event. Check generator output first. Do not power ASIC racks until voltage and frequency are confirmed stable.** ASIC mass failure:
- **Use CO₂ or dry chemical extinguisher for electrical fires. Never use water. Evacuate if fire is not immediately controllable. Call emergency services.** Fire:
- **Immediately evacuate to fresh air, upwind. Do not attempt rescue without SCBA. Contact emergency services and gas operator.** H₂S alarm:

07

Bitcoin Mining Operations

Pool selection, treasury management, tax considerations, and custody

7.1 Mining Pool Selection

Most flare gas mining operators should mine through a pool rather than attempt solo mining. At the scale of most flare gas deployments (< 1 EH/s), solo mining is effectively a lottery with unacceptable variance.

Pool	Fee	Payout Method	Min. Payout	Best For
Foundry USA	0%–2%	FPPS+	0.005 BTC	Largest US pool — institutional preferred
AntPool	0%–2%	PPS+	0.001 BTC	Bitmain hardware integration
F2Pool	2.5%	PPS+	0.005 BTC	Global infrastructure, reliable
Luxor	0.3%	FPPS	0.001 BTC	US-based, excellent reporting tools
Ocean.xyz	0%	TIDES (full block)	0.001 BTC	Transparency-focused, growing pool
ViaBTC	2%–4%	PPS/PPLNS	0.001 BTC	Multi-coin flexibility

7.2 Bitcoin Treasury Policy for Gas Operators

For oil and gas operators new to Bitcoin, the question of what to do with mined Bitcoin is often an afterthought. It should not be. Your treasury policy is as important as your mining configuration. Common approaches range from immediate sale (all proceeds to cash) to full HODL (retain all mined Bitcoin).

Conservative: Sell-to-Cover

- Sell sufficient BTC to cover all operating costs monthly
- Retain any net BTC above cost coverage
- Provides operational cash flow certainty
- Limits upside but protects operations
- Best for operators with tight cash flow requirements
- Simplest accounting — known USD cash position

Strategic: Retain and Accumulate

- Retain all or most mined BTC in cold storage
- Finance operations from existing business cash flow
- Maximizes BTC exposure if price appreciation continues
- Requires strong balance sheet to carry operations
- Best for operators who view BTC as strategic treasury asset
- More complex accounting and tax position

7.3 Custody Architecture

How you secure your Bitcoin is as important as how you mine it. Remote oil field operations face unique custody challenges — internet connectivity is unreliable, personnel are often rotated, and physical security is limited.

- **Use only to receive pool payouts. Should not hold more than 7–14 days of mining proceeds.** Hot wallet (pool payout address):
- **2-of-3 or 3-of-5 hardware wallet multisig for treasury holdings. Requires multiple keys, multiple locations.** Multi-signature cold storage:
- **Ledger, Trezor, Coldcard, or Keystone — for signing transactions. Never connected to internet permanently.** Hardware wallets:
- **Some operators hold a portion on regulated exchanges (Coinbase Custody, Fidelity Digital Assets) for liquidity and accounting convenience.** Exchange custody (partial):
- **Seed phrase backups stored in fireproof safes, off-site locations. Document recovery procedures for business continuity.** Key backup and recovery:

7.4 Tax Considerations for Gas Operators

The tax treatment of mined Bitcoin for a corporate entity engaged in Bitcoin mining as an extension of a gas production business is complex. The following are general considerations only — engage a CPA with cryptocurrency and oil and gas experience.

- **At fair market value on the date of receipt (for businesses — C-Corp or partnership structures).** Mined Bitcoin is taxable income:
- **The income recognized at mining becomes your cost basis for subsequent sale. Track receipt dates and FMV carefully.** Cost basis:
- **Gas production costs may qualify for depletion. Generator and ASIC hardware typically qualify for bonus depreciation or Section 179 treatment.** Depletion and depreciation:
- **If mining is integrated into your gas production operation, some costs may qualify for IDC treatment — discuss with your petroleum tax attorney.** IDC (Intangible Drilling Costs):
- **Mining operations in multiple states can create state income tax filing obligations. Each state treats cryptocurrency income differently.** State tax nexus:
- **The Inflation Reduction Act created a 1% excise tax on Bitcoin mining energy use — consult counsel on current implementation status.** 1% Excise Tax (IRA):

08

Risk Framework & Mitigation

Understanding, quantifying, and managing the risks specific to flare gas mining

8.1 Risk Matrix

Risk Category	Specific Risk	Likelihood	Impact	Mitigation Strategy
Bitcoin Price	BTC drops 60%+ from base case	Medium	High	Model bear case; sell-to-cover OpEx
Bitcoin Price	Post-halving difficulty spike	Medium-High	Medium	Model 50% difficulty growth annually
Gas Supply	Well decline or shut-in	Medium	High	Multi-well sourcing; portable system design
Gas Supply	Gas quality degradation over time	Medium	Medium	Continuous gas monitoring; treatment flex
Equipment	Generator catastrophic failure	Low	High	Maintenance contract; spare parts on-site
Equipment	ASIC mass failure (power event)	Medium	Medium	Surge protection; voltage monitoring; spares
Regulatory	Flaring ban expansion restricts operations	Low-Medium	Low (positive)	Mining typically accelerates compliance
Regulatory	New crypto mining tax or ban	Low	High	Jurisdictional diversification if multi-site
Financial	Counterparty risk (pool failure)	Low	Medium	Multi-pool configuration; small payout threshold
Safety	H2S exposure incident	Low	Critical	Full H2S safety protocol; gas monitors; training
Security	Hardware theft at remote site	Medium	High	Cameras, fencing, GPS tracking, remote kill
Operational	Extended internet outage	Medium	Medium	Satellite backup; local pool failover config

8.2 Break-Even Analysis Framework

Every flare gas mining operator should know their break-even Bitcoin price — the point at which operating costs equal revenue. Below this price, mining is cash-flow negative on an operating basis (though pre-paid capex is a sunk cost).

Cost Structure Scenario	Monthly OpEx	Hash Rate	Break-Even BTC Price
Lean operation (low maintenance)	\$15,000/mo	10 PH/s	~\$18,000–\$22,000
Standard 1 MW operation	\$25,000/mo	25 PH/s	~\$22,000–\$30,000
Higher-cost site (remote, high gen maintenance)	\$45,000/mo	25 PH/s	~\$38,000–\$50,000
Multi-MW operation with full-time staff	\$120,000/mo	100 PH/s	~\$25,000–\$35,000

DIFFICULTY DRAG ON BREAK-EVEN

These break-even ranges assume current network difficulty. As difficulty grows, break-even BTC prices rise proportionally (assuming constant hash rate). A project that breaks even at \$25,000 BTC today may break even at \$45,000 BTC in 18 months if difficulty grows 80% and your hash rate stays constant.

09

Deal Structures & Partnerships

How operators can structure flare gas mining with third-party partners

9.1 Structure Options for Gas Operators

Not every gas operator wants to operate Bitcoin mining hardware directly. Several deal structures allow operators to monetize flare gas while outsourcing the mining complexity to specialists.

Structure	Operator Role	Partner Role	Revenue Split	Best For
Royalty / Gas Sale	Provide gas at wellhead	Own and operate all equipment	Fixed \$/Mcf or % BTC	Operators who want zero OpEx exposure
JV / Profit Share	Provide gas + site; share costs	Provide equipment + operations	Negotiated % of net profit	Operators comfortable with shared risk
Build-Own-Operate (self)	Own and operate everything	N/A — full control	100% of mined BTC	Operators with capital and operational capacity
Lease (equipment lease)	Lease generator/ASICs; operate	Provide and maintain equipment	Operator keeps BTC; pays lease	Operators with cash flow but limited capex
Hosted Mining	Provide power (gas-generated)	Bring and operate own ASICs	Hosting fee per kWh consumed	Operators who want to sell power, not mine BTC

9.2 Key Contract Terms to Negotiate

Regardless of structure, the following contract provisions protect the gas operator's interest in any flare gas monetization arrangement.

- **Define the minimum Mcf/day the operator guarantees and the quality specs the partner must accept. Establish cure periods for out-of-spec gas.** Gas volume and quality minimums:
- **Partner must remove all equipment within a defined period if the arrangement terminates — at their cost.** Equipment removal obligation:

- **Partner responsible for restoring site to pre-deployment condition if operations cease.**Site restoration:
- **Clearly allocate emissions permit responsibilities and indemnify operator for partner's compliance failures.**Environmental liability:
- **If operator receives a BTC royalty, specify the wallet address, transfer frequency, and minimum transfer amount.**BTC custody and reporting:
- **Protect against partner assignment to an unknown third party without operator consent.**Change-of-control provisions:
- **Define how gas supply interruptions, regulatory changes, and Bitcoin price collapses affect obligations.**Force majeure:
- **Gas operator should have the right to audit hash rate data and pool payouts to verify revenue sharing calculations.**Audit rights:

NEGOTIATING LEVERAGE

The strongest protection for a gas operator in any third-party mining arrangement is owning the physical access to the gas supply. The partner's mining operation only works as long as you provide gas. This natural leverage should inform every negotiation — you are not a passive participant.

10

Operator Quick-Start Checklist

From first evaluation to first mined Bitcoin — your roadmap

Phase 1: Feasibility Assessment (Weeks 1–4)

Task	Owner	Status
Measure 30-day average gas volume (Mcf/day)	Operator / Production engineer	[]
Commission gas composition analysis (GC + H ₂ S + BTU)	Environmental consultant / lab	[]
Document wellhead pressure and pressure variability	Production engineer	[]
Assess site access (road condition, physical security)	Operator	[]
Evaluate cellular/satellite connectivity options	Operator / IT	[]
Identify applicable air permits and flaring rules	Environmental attorney / consultant	[]
Determine ownership structure preference (self-operate vs. partner)	Management / legal	[]
Develop preliminary 3-scenario financial model	CFO / financial analyst	[]

Phase 2: Engineering & Procurement (Weeks 5–12)

Task	Owner	Status
Select and specify generator technology and size	Mechanical engineer	[]
Design gas conditioning / treatment system	Process engineer	[]
Select ASIC hardware model and quantity	Mining technical advisor	[]
Design electrical system and cooling configuration	Electrical engineer	[]
Submit air quality permit application(s)	Environmental consultant	[]
Negotiate and execute generator procurement or lease	Procurement / legal	[]
Order ASIC hardware (allow 4–8 week lead time)	Procurement	[]

Task	Owner	Status
Select mining pool and configure wallet addresses	Mining operations team	[]

Phase 3: Installation & Commissioning (Weeks 13–18)

Task	Owner	Status
Complete civil site preparation and pads	Site contractor	[]
Install gas conditioning system and interconnect to source	Process contractor	[]
Install generator and complete electrical connections	Electrical contractor	[]
Install ASIC containers, racks, and cooling systems	Mining technician / contractor	[]
Commission generator — load bank test, verify voltage/frequency	Generator OEM / mechanic	[]
Deploy ASIC miners — configure firmware and pool connections	Mining operations team	[]
Verify hash rate in mining pool dashboard	Operations	[]
Establish monitoring systems and alert thresholds	Operations / IT	[]
Complete H2S safety training for all site personnel	Safety officer	[]
Conduct initial environmental compliance inspection	Environmental consultant	[]

Phase 4: Steady-State Operations

Task	Owner	Status
Review daily monitoring dashboard — all key metrics	Operator / monitoring system	Daily
Complete preventive maintenance per generator schedule	Engine mechanic	Per schedule
Inspect and clean ASIC air filters	Site technician	Monthly
Replace gas conditioning media per consumption rate	Site technician	Quarterly
Review Bitcoin production vs. model — update projections	Finance	Monthly

Task	Owner	Status
Execute Bitcoin treasury policy (sell-to-cover / retain)	Treasury / CFO	Monthly
File environmental compliance reports	Environmental consultant	Per permit
Conduct full site safety and compliance review	Safety officer / consultant	Annually

Glossary of Key Terms

Term	Definition
Associated Gas	Natural gas produced alongside crude oil from a reservoir; often flared when no pipeline infrastructure exists
ASIC	Application-Specific Integrated Circuit — purpose-built chip for Bitcoin mining; primary mining hardware type
BTU / MMBtu	British Thermal Unit; energy content measure for gas. 1 MMBtu = 1,000,000 BTU = approximately 1 Mcf of natural gas
Curtailment	Intentional reduction of mining load — used when gas supply drops or generator is stressed
Difficulty (Bitcoin)	Network parameter adjusted every ~2 weeks to maintain 10-minute block time as global hash rate changes
ESD	Emergency Shutdown Device — physical safety switch for immediate generator or gas system shutdown
Flare Gas	Gas burned off at a wellhead or processing facility due to lack of takeaway capacity or economic viability
FPPS	Full Pay Per Share — pool payout method that pays miners for every share submitted, including transaction fees
GC Analysis	Gas Chromatography — laboratory method to precisely measure gas composition by component
GWP	Global Warming Potential — measure of a gas's heat-trapping effect relative to CO ₂ over a specified period
H ₂ S	Hydrogen Sulfide — toxic, flammable gas found in many associated gas streams; requires treatment for engine use
Hash Rate	The computational speed of mining hardware, measured in TH/s (terahashes per second)
HODL	Slang for retaining Bitcoin rather than selling — derived from a famous misspelling of 'hold'
J/TH	Joules per Terahash — the primary efficiency metric for mining hardware; lower is better
LFG	Landfill Gas — methane produced by decomposition of organic waste in landfills; often captured for energy
Mcf/day	Thousand cubic feet per day — standard volumetric measure of gas production
Multisig	Multi-signature — Bitcoin wallet requiring multiple private keys to authorize a transaction; used for custody security

Term	Definition
PPA	Power Purchase Agreement — contract for supply of electricity at agreed price and terms
PPS	Pay Per Share — simpler pool payout method based on shares only, excluding transaction fees
PUE	Power Usage Effectiveness — ratio of total facility power to IT load power (1.0 = perfect)
SCADA	Supervisory Control and Data Acquisition — industrial monitoring and control system
Siloxanes	Silicon-containing compounds in biogas/landfill gas that damage engine components when burned
Stranded Gas	Gas that cannot be economically transported to market due to lack of pipeline access or insufficient volume
VFD	Variable Frequency Drive — electronic control for adjusting motor speed; used in cooling systems
Wellhead	The surface equipment assembly at the top of an oil or gas well



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